

NO.1301-09467K-01

Mold releasing fluid for zinc die casting

GRAPHACE HC-100

♦ Description

GRAPHACE HC-100 is a mineral oil mold releasing fluid for zinc die casting and be able to dilute with either water or kerosene.

◆ Characteristics

☆ Excellent die releasing properties.

Clear and smooth surface for the die products.

☆ The residue to the mold is a very little.

No bad influence for the dimension of the product, also pulling out the gas.

Moreover, the cleaning of die becomes easy.

 $\stackrel{\star}{\approx}$ Coloring to the die products is a very little.

Beautiful Surface of die products is obtained.

☆ Easily diluted with either water or kerosene.

Can use properly wide, according to the condition.

◆ General Properties

Appearance		Light yellow
Density	g/cm^3 (15°C)	0.90
Viscosity	mm²/s (40°C)	79.04
Flash point	$^{\circ}$ C	250
Pour point	$^{\circ}$ C	-2.5

♦ How to Use

Add neat fluid to water or kerosene, and mix thoroughly.

Dilution ratio should be selected depending on the casting condition.

Standard dilution ratio as below.

*With water : 50-100 times. *With kerosene : 10-20 times.

♦ Storage

Please refer to Material Safety Data Sheet. (M.S.D.S)

◆ Package

18 liters / can 200 liters / drum

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